

Bacterial Filtration Efficiency (BFE) and Differential Pressure (Delta P) Final Report

Test Article:	Product Name: Non-woven mask	
	Model:KN001	
	Lot No.:20200328	
Study Number:	1286297-S01	
Study Received Date:	09 Apr 2020	
Testing Facility:	Nelson Laboratories, LLC	
	6280 S. Redwood Rd.	
	Salt Lake City, UT 84123 U.S.A.	
Test Procedure(s):	Standard Test Protocol (STP) Number:	STP0004 Rev 18
Deviation(s):	None	

Summary: The BFE test is performed to determine the filtration efficiency of test articles by comparing the bacterial control counts upstream of the test article to the bacterial counts downstream. A suspension of *Staphylococcus aureus* was aerosolized using a nebulizer and delivered to the test article at a constant flow rate and fixed air pressure. The challenge delivery was maintained at $1.7 - 3.0 \times 10^3$ colony forming units (CFU) with a mean particle size (MPS) of $3.0 \pm 0.3 \mu m$. The aerosols were drawn through a six-stage, viable particle, Andersen sampler for collection. This test method complies with ASTM F2101-19 and EN 14683:2019, Annex B.

The Delta P test is performed to determine the breathability of test articles by measuring the differential air pressure on either side of the test article using a manometer, at a constant flow rate. The Delta P test complies with EN 14683:2019, Annex C and ASTM F2100-19.

All test method acceptance criteria were met. Testing was performed in compliance with US FDA good manufacturing practice (GMP) regulations 21 CFR Parts 210, 211 and 820.

Test Side:	Inside
BFE Test Area:	$\sim 40 \text{ cm}^2$
BFE Flow Rate:	28.3 Liters per minute (L/min)
Delta P Flow Rate:	8 L/min
Conditioning Parameters:	85 \pm 5% relative humidity (RH) and 21 \pm 5°C for a minimum of 4 hours
Test Article Dimensions:	~175 mm x ~95 mm
Positive Control Average:	1.7 x 10 ³ CFU
Negative Monitor Count:	<1 CFU
MPS:	3.0 µm



David Brown electronically approved for Study Director

James Luskin

11 May 2020 23:55 (+00:00) Study Completion Date and Time

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Results:

Test Article Number	Percent BFE (%)
1	99.8
2	99.9
3	99.8
4	>99.9 ^a
5	99.9

^a There were no detected colonies on any of the Andersen sampler plates for this test article.

Test Article Number	Delta P (mm H ₂ O/cm ²)	Delta P (Pa/cm ²)
1	4.3	42.3
2	4.3	42.3
3	4.4	43.3
4	4.7	45.6
5	4.5	44.3

The filtration efficiency percentages were calculated using the following equation:

	C - T	
% BFE =	С	x 100

C = Positive control average
T = Plate count total recovered downstream of the test article
Note: The plate count total is available upon request



Synthetic Blood Penetration Resistance Final Report

Test Article:	Product Name: Non-woven mask	
	Model: KN001	
	Lot #20200328	
Study Number:	1286299-S01	
Study Received Date:	09 Apr 2020	
Testing Facility:	Nelson Laboratories, LLC	
5 ,	6280 S. Redwood Rd.	
	Salt Lake City, UT 84123 U.S.A.	
Test Procedure(s):	Standard Test Protocol (STP) Number:	STP0012 Rev 09
Deviation(s):	None	

Summary: This procedure was performed to evaluate surgical facemasks and other types of protective clothing materials designed to protect against fluid penetration. The purpose of this procedure is to simulate an arterial spray and evaluate the effectiveness of the test article in protecting the user from possible exposure to blood and other body fluids. The distance from the target area surface to the tip of the cannula is 30.5 cm. A test volume of 2 mL of synthetic blood was employed using the targeting plate method.

This test method was designed to comply with ASTM F1862 and ISO 22609 (as referenced in EN 14683:2019 and AS4381:2015) with the following exception: ISO 22609 requires testing to be performed in an environment with a temperature of $21 \pm 5^{\circ}$ C and a relative humidity of $85 \pm 10^{\circ}$. Instead, testing was performed at ambient conditions within one minute of removal from the environmental chamber held at those parameters.

All test method acceptance criteria were met. Testing was performed in compliance with US FDA good manufacturing practice (GMP) regulations 21 CFR Parts 210, 211 and 820.

Number of Test Articles Tested:	32
Number of Test Articles Passed:	31
Test Side:	Outside
Pre-Conditioning:	Minimum of 4 hours at $21 \pm 5^{\circ}$ C and $85 \pm 5^{\circ}$ relative humidity (RH)
Test Conditions:	20.3°C and 22% RH

Results: Per ASTM F1862 and ISO 22609, an acceptable quality limit of 4.0% is met for a normal single sampling plan when ≥29 of 32 test articles show passing results.

Test Pressure: 120 mmHg (16.0 kF	'a)
Test Article Number	Synthetic Blood Penetration
1-12, 14-32	None Seen
13	Yes
1 Caus	For 21 Apr 2028
Study Director Jan	nes W. Luskin Study Completion Date
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801-290-7500 nelsonlabs.com sales@nelsonlabs.com	lam FRT0012-0002 Rev 13 Page 1 of 1



Microbial Cleanliness (Bioburden) of Medical Masks Final Report

Test Article:	Product Name: Non-woven mask	
	Model:KN001	
	Lot #20200328	
Study Number:	1286298-S01	
Study Received Date:	09 Apr 2020	
Testing Facility:	Nelson Laboratories, LLC	
	6280 S. Redwood Rd.	
	Salt Lake City, UT 84123 U.S.A.	
Test Procedure(s):	Standard Test Protocol (STP) Number:	STP0036 Rev 15
	Customer Specification Sheet (CSS) Number:	202002113 Rev 01
Deviation(s):	None	

Summary: The testing was conducted in accordance with EN 14683:2019, with the exception of approximate volumes of eluent used when performing the extraction procedure and a temperature range of 30-35°C used for aerobic incubation.

When bioburden results are calculated using a software program, manual calculations may differ slightly due to rounding. The counts determined on products are colony forming units and may not always reflect individual microorganisms. The sponsor performs any statistical analysis and determines the acceptable limits. Testing was performed in compliance with US FDA good manufacturing practice (GMP) regulations 21 CFR Parts 210, 211 and 820.



Carl Danielson electronically approved for

Study Director

Robert Putnam

29 Apr 2020 17:24 (+00:00) Study Completion Date and Time

FRT0036-0010 Rev 10

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Results	3:
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Unit Number	Weight (g)	Aerobic	Fungal	Total Bioburden (CFU/mask)	Total Bioburden (CFU/g)
1	2.9	<3	<3	<5.7	<2.0
2	2.8	<3	<3	<6.1	<2.2
3	2.9	<3	<3	<5.9	<2.0
4	3.0	<2	<3	<5.3	<1.8
5	3.0	<3	<3	<5.8	<1.9
Recovery Efficiency			UTD ^a		

< = No Organisms Detected

UTD = Unable to Determine

Note: The results are reported as colony forming units per test article.

^a UTD due to zero count on the first rinse. An alternative method or inoculated product recovery efficiency is recommended.

Method Suitability:

Organism	Percentage
Bacillus atrophaeus	96%

Test Method Acceptance Criteria: If applicable, anaerobic controls are acceptable for the bioburden test results. The number of masks to be tested shall be a minimum of 5 or more to meet an acceptable quality level of 4%. The bioburden of the medical mask shall be < 30 CFU/g tested.

Procedure:

Positive Controls/Monitors:	Bacillus atrophaeus
Extract Fluid:	Peptone Tween [®]
Extract Fluid Volume:	~300 mL
Extract Method:	Orbital Shaking for 15 minutes at 250 rpm
Plating Method:	Membrane Filtration
Agar Medium:	Potato Dextrose Agar
	Tryptic Soy Agar
Recovery Efficiency:	Exhaustive Rinse Method
Aerobic Bacteria:	Plates were incubated 3 - 7 days at 30-35°C, then enumerated.
Fungal:	Plates were incubated 5 - 7 days at 20-25°C, then enumerated.